

# stainless steel melting shop

## CONTINUOUS CAST BILLET

AUSTENITIC, FERRITIC, MARTENSITIC  
AUSTENITIC-FERRITIC (DUPLEX),  
PRECIPITATION HARDENING STAINLESS STEEL GRADES

## CAST INGOT

### PROCESS ROUTE

Induction melting • AOD Refining • Continuous /Ingot Casting

### INDUCTION FURNACE

Induction furnace 25MT and 20MT (2 No.'s each)

### A.O.D

35MT and 50MT with IRS System of PRAXIAR USA

### CASTING

6/11 & 10.25/19 Radius Continuous Casting Machine  
with Electro Magnetic Stirrer • Auto Mould Level Controller

## Cast Size (mm)

Square Billet : 140, 160, 170, 200, 250 & 300

Round Billet : 200 & 300

Ingot : 11x14, 13x17, 16x20 and Polygonal Ingot 4.5 MT

**PRODUCTION CAPACITY: 3,48,000 MT/p.a.**

## CONTACT DETAILS

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