

# stainless steel wire & wire rods

**WIRE RODS**  
5.5 TO 32 MM

**STANDARDS**  
ASTM ASME AISI BS JIS DIN AMS

**WIRE**  
0.07 TO 16 MM

**REGULAR GRADES**

201, 202, 204Cu, 302, 302HQ, 304, 304L, 304H, 304LS, 304M, 305, 309,309S, 310, 310S, 314, 316, 316L, 316LN, 316Ti, 317, 321, 430, 430L

**ELECTRODE GRADES**

ER304, 304L, 304LS, ER 307, ER308, ER308L, ER308LSi, ER309, ER309L, ER309LSi, ER310, ER316, ER316L, ER316LSi, ER317, ER317L, ER318, ER347,ER347L, ER347LSi  
(We also offer special grade/chemistry as per customer requirements)

**SUPPLY CONDITIONS**

Wire rods : Hot rolled solution annealed and pickled  
Wires : Hard and soft condition, dead soft 1/8 hard, 1/4 hard, (suitable for electro polish quality), 1/2 hard, 3/4 hard, full hard, with coated or decoated condition.

Soft finish wires come with bright matt finish

**Size Range (mm)**

Wire Rod	:	5.5, 6, 6.5, 6.7, 7.0, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13, 13.5, 14, 15, 16, 17,18, 19, 20, 21, 22, 23.2, 24, 25, 26, 27, 28, 29, 30, 30.5 31, 32
WIRES	:	0.07 TO 16
WELDING WIRE	:	MIG-0.8 TO 1.6 , TIG- 1.6 TO 5.0 , CORE WIRE-2.0 TO 4.5
COLD HEADING WIRE	:	1.6 TO 16.0
WEAVING / BRADING /KNITTING WIRES	:	0.07 TO 0.60
ELECTRO POLISH WIRE	:	1.0 TO 10.0
SPRING WIRE	:	0.10 TO 6.00
ROPING WIRE	:	0.10 TO 1.80
REDRAW WIRE	:	0.70 TO 1.25
FREE CUTTING	:	2.0 TO 4.5
TIE WIRE	:	0.7 TO 1.25
STAPLE / NAIL WIRE	:	1.0 TO 12.0

**PRODUCTION CAPACITY: Wire 24,000 MT/p.a, Wire Rods 200,000 MT/p.a.**

**CONTACT DETAILS**

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