



Stainless Steel
Fasteners

Here at Viraj, we don't think of ourselves as manufacturing products for industry, but as creating applications for life. A responsibility that prompts us to use only the finest materials. To employ highly advanced melt-shop processes and superior grade quality in stainless steel.

It is attitude that has stood us in good stead, taking us into the lives of 6 continents, across 90 countries in just under 2 decades, making us part of the lives of 10,000 employees and enabling us to target a turnover of USD 1.5 billion.

Our integrated manufacturing facilities have a capacity of 528,000 tonnes per annum, and craft products with over 90 certifications and approvals for a rich and diverse list of industries, including the oil and gas, petrochemical, food and beverage, construction, pharmaceutical, defence and marine industries.

We are proud to hold a leading status in the stainless steel industry. Today we stand as one of the largest crafters of long products in the world. We are ranked as one of the leading manufacturer across all our product lines.

Grades

304, 304L, 316, 316L, 316Ti, 200 series, Alloy group A2 and A4.

Property Class

For Bolt & Screws:

A2-70, A2-80, A4-70, A4-80, F593C, F593D, F593G, F593H.

For Nut:

A2-70, A2-80, A4-70, A4-80, F594C, F594D, F594G, F594H, A2-035, A4-040.

For SHCS:

F837B, F837C, F837E, F837.

For Threaded rod:

A2-70, A2-80, A4-70, A4-80, F593C, F593D, F593G, F593H, B8, B8M CL1 & CL2.



Product Range

Hexagon Head Bolt				Hexagon Head Screw			
DIN 931/ISO 4014		ANSI B 18.2.1		DIN 933/ISO 4017		ANSI B 18.2.1	
Size	Length	Size	Length	Size	Length	Size	Length
M3	20-40	1/4"	3/8"-6"	M3	10-40	1/4"	3/8"-6"
M4	25-40	5/16"	1/2"-6"	M4	10-40	5/16"	1/2"-6"
M5	25-100	3/8"	5/8"-6"	M5	10-75	3/8"	5/8"-6"
M6	30-150	7/16"	5/8"-6"	M6	10-150	7/16"	5/8"-6"
M8	30-180	1/2"	3/4"-6"	M8	10-150	1/2"	3/4"-6"
M10	35-250	9/16"	3/4"-6"	M10	16-200	9/16"	3/4"-6"
M12	40-250	5/8"	1"-6"	M12	20-200	5/8"	1"-6"
M14	45-250	3/4"	1"-6"	M14	25-150	3/4"	1"-6"
M16	50-250	7/8"	1-3/4"-6"	M16	25-200	7/8"	1-3/4"-6"
M18	60-250	1"	1-3/4"-6"	M18	40-200	1"	1-3/4"-6"
M20	60-250	1 1/8"	2-1/2"-14"	M20	30-200	1 1/8"	2-1/2"-6"
M22	70-250	1 1/4"	2-1/2"-14"	M22	40-200	1 1/4"	2-1/2"-6"
M24	80-250	1 3/8"	3"-14"	M24	40-200	1 3/8"	3"-6"
M27	90-350	1 1/2"	3"-14"	M27	60-150	1 1/2"	3"-6"
M30	100-350	-	-	M30	70-150	-	-
M33	110-350	-	-	M33	70-150	-	-
M36	110-350	-	-	M36	80-150	-	-

Hexagon Socket Head Cap Screw					
DIN912/ISO4762			ANSI B 18.3		
Size	Length		Size	Length	
	F/T	H/T		F/T	H/T
M3	10 - 40	25 - 40	1/4"	1/2" - 2"	1 1/2" - 2 1/2"
M4	10 - 40	30 - 40	5/16"	5/8" - 4"	1 3/4" - 6"
M5	10 - 50	30 - 70	3/8"	5/8" - 4"	1 3/4" - 6"
M6	10 - 100	35 - 150	7/16"	7/8" - 4"	2" - 6"
M8	12 - 150	40 - 150	1/2"	7/8" - 4"	2 1/4" - 6"
M10	16 - 150	45 - 150	5/8"	1 1/4" - 4"	2 1/2" - 6"
M12	25 - 150	55 - 150	3/4"	2" - 6"	3" - 6"
M14	25 - 150	60 - 150	7/8"	2 1/4" - 6"	3 1/4" - 6"
M16	25 - 150	65 - 150	-	-	-
M18	60 - 150	70 - 200	-	-	-
M20	40 - 150	80 - 200	-	-	-
M22	60 - 150	80 - 200	-	-	-
M24	40 - 150	90 - 200	-	-	-

Round Head Square Neck Bolt or Carriage Bolt				
DIN 603			ANSI B 18.5	
Size	Length	Size	Length	
			F/T	H/T
M 5	16 - 65	1/4"	5/8" - 3"	1-1/4" - 4"
M 6	16 - 75	5/16"	3/4" - 4"	1-1/2" - 6"
M 8	20 - 100	3/8"	3/4" - 3"	1-3/4" - 6"
M 10	20 - 100	-		

Hex Wood/Lag Screw			
DIN 571		ANSI B 18.2.1	
Size	Length	Size	Length
M5	25 - 70	1/4"	1" - 3"
M6	25 - 100	5/16"	1" - 4"
M8	30 - 150	3/8"	1" - 4"
M10	40 - 150	-	-
M12	45 - 150	-	-

Hexagon Socket Button Head Screw			
ISO7380		ANSI B 18.3	
Size	Length	Size	Length
M3	10 - 40	#6	3/8" - 1 1/2"
M4	10 - 50	#8	3/8" - 2"
M5	10 - 60	#10	3/8" - 2 1/4"
M6	12 - 80	1/4"	1/2" - 3"
M8	12 - 100	5/16"	1/2" - 4"
M10	20 - 150	3/8"	7/8" - 5 1/2"
M12	20 - 150	1/2"	7/8" - 6"

Hexagon Socket Countersunk Head Cap Screw					
DIN7991/ISO10642			ANSI B 18.3		
Size	Length		Size	Length	
	F/T	H/T		F/T	H/T
M3	12-40	25-40	#5	3/8" - 1 1/2"	
M4	12-50	30-50	#6	3/8" - 1 1/2"	1 1/4" - 1 1/2"
M5	14-75	35-70	#8	3/8" - 1 1/2"	1 1/4" - 2"
M6	16-100	40-100	#10	1/2" - 2"	1 1/2" - 2 1/2"
M8	20-150	50-150	1/4"	1/2" - 3"	1 3/4" - 3"
M10	20-150	50-200	5/16"	5/8" - 3"	2" - 4"
M12	30-180	60-200	3/8"	7/8" - 3"	2 1/4" - 5"
M14	50-150	60-200	1/2"	1 5/8" - 5"	2 1/2" - 6"
M16	50-200	70-200	5/8"	1 3/4" - 6"	3 1/4" - 6"
M18	50-150	70-200	3/4"	2" - 6"	3 1/2" - 6"
M20	60-150	80-200	-	-	-

Slotted CSK Head Screw		Slotted Raised CSK Oval Head Screw		Slotted Chesse Head Screw		Slotted Pan Head Screw	
DIN 963		DIN 964		DIN 84		DIN 85	
Size	Length	Size	Length	Size	Length	Size	Length
M3	10 - 40	M3	10 - 40	M3	10 - 40	M3	10 - 40
M4	10 - 50	M4	10 - 50	M4	10 - 50	M4	10 - 50
M5	10 - 60	M5	10 - 60	M5	10 - 60	M5	10 - 60
M6	12 - 70	M6	12 - 70	M6	12 - 70	M6	12 - 70

Cross Recessed CSK Flat Head Screw		Cross Recessed Raised CSK Oval Head Screw		Cross Recessed Raised Cheese Head Screw	
DIN 965 (TYPE H & Z)		DIN 966 (TYPE H & Z)		DIN 7985 (TYPE H & Z)	
Size	Length	Size	Length	Size	Length
M3	10 - 40	M3	10 - 40	M3	10 - 40
M4	10 - 50	M4	10 - 50	M4	10 - 50
M5	10 - 60	M5	10 - 60	M5	10 - 60
M6	12 - 80	M6	12 - 80	M6	12 - 80
M8	16 - 100	M8	16 - 100	M8	16 - 100
M10	20 - 150	M10	20 - 150	M10	20 - 150

Slotted Pan Head Tapping Screw		Slotted CSK Flat Head Tapping Screw		Slotted Raised CSK (Oval) Head Tapping Screw	
DIN-7971		DIN-7972		DIN-7973	
Size	Length	Size	Length	Size	Length
ST 2.9	9.5 - 38	ST 2.9	9.5 - 38	ST 2.9	9.5 - 38
ST 3.5	9.5 - 38	ST 3.5	9.5 - 38	ST 3.5	9.5 - 38
ST 3.9	9.5 - 38	ST 3.9	9.5 - 38	ST 3.9	9.5 - 38
ST 4.2	9.5 - 50	ST 4.2	9.5 - 50	ST 4.2	9.5 - 50
ST 4.8	9.5 - 60	ST 4.8	9.5 - 60	ST 4.8	9.5 - 60
ST 5.5	13 - 60	ST 5.5	13 - 60	ST 5.5	13 - 60
ST 6.3	13 - 60	ST 6.3	13 - 60	ST 6.3	13 - 60

Cross Recessed Pan Head Tapping Screw		Cross Recessed CSK Flat Head Tapping Screw		Cross Recessed Raised CSK (Oval) Head Tapping Screw	
DIN-7981		DIN-7982		DIN-7983	
Size	Length	Size	Length	Size	Length
ST 2.9	9.5 - 38	ST 2.9	9.5 - 38	ST 2.9	9.5 - 38
ST 3.5	9.5 - 38	ST 3.5	9.5 - 38	ST 3.5	9.5 - 38
ST 3.9	9.5 - 38	ST 3.9	9.5 - 38	ST 3.9	9.5 - 38
ST 4.2	9.5 - 50	ST 4.2	9.5 - 50	ST 4.2	9.5 - 50
ST 4.8	9.5 - 60	ST 4.8	9.5 - 60	ST 4.8	9.5 - 60
ST 5.5	13 - 60	ST 5.5	13 - 60	ST 5.5	13 - 60
ST 6.3	13 - 60	ST 6.3	13 - 60	ST 6.3	13 - 60

ANSI B 18.6.3							
Cross Recessed Pan Head Machine Screw		Cross Recessed Truss Head Machine Screw		Cross Recessed Flat CSK Head Machine Screw		Cross Recessed Raised CSK Oval Head Machine Screw	
Size	Length	Size	Length	Size	Length	Size	Length
#4	3/8" - 1 1/4"	#4	3/8" - 1 1/4"	#4	3/8" - 1 1/4"	#4	3/8" - 1 1/4"
#5	3/8" - 1 1/4"	#6	3/8" - 1 1/2"	#6	3/8" - 1 1/2"	#6	3/8" - 1 1/2"
#6	3/8" - 1 1/2"	#8	3/8" - 1 1/2"	#8	3/8" - 1 1/2"	#8	3/8" - 1 1/2"
#8	3/8" - 1 1/2"	#10	1/2" - 2"	#10	1/2" - 2"	#10	1/2" - 2"
#10	1/2" - 2"	1/4"	1/2" - 3"	#12	1/2" - 2"	#12	1/2" - 2"
#12	1/2" - 2"	#4	3/8" - 1 1/4"	1/4"	1/2" - 3"	1/4"	1/2" - 3"
1/4"	1/2" - 3"	-	-	5/16"	5/8" - 3"	-	-
5/16"	5/8" - 3"	-	-	-	-	-	-
3/8"	7/8" - 3"	-	-	-	-	-	-

ANSI B 18.6.4							
Cross Recessed Pan Head Tapping Screw		Cross Recessed Truss Head Tapping Screw		Cross Recessed Flat CSK Head Tapping Screw		Cross Recessed Raised CSK Oval Head Tapping Screw	
Size	Length	Size	Length	Size	Length	Size	Length
#6	3/8" - 1 1/2"	#6	3/8" - 1 1/2"	#6	3/8" - 1 1/2"	#6	3/8" - 1 1/2"
#8	3/8" - 2"	#8	3/8" - 2"	#8	3/8" - 2"	#8	3/8" - 2"
#10	3/8" - 2 1/4"	#10	3/8" - 2 1/4"	#10	3/8" - 2 1/4"	#10	3/8" - 2 1/4"
#12	5/8" - 2 1/4"	#12	5/8" - 2 1/4"	#12	5/8" - 2 1/4"	#12	5/8" - 2 1/4"
#14	5/8" - 2 1/4"	#14	5/8" - 2 1/4"	#14	5/8" - 2 1/4"	-	-

Hexagon flange bolt (FT) - DIN 6921		
Size	Length	
	min	max
M5	10	50
M6	10	60
M8	10	80
M10	16	100
M12	20	200
M14	25	150
M16	25	200

TORX Products

Hexalobular socket pan Head Screw			Hexalobular socket pan Head Screw		
ISO 14583 TX			ISO 14581 TX		
Size	Len (Min)	Len (Max)	Size	Len (Min)	Len (Max)
M3	10	30	M3	10	30
M4	10	40	M4	10	50
M5	10	50	M5	10	50
M6	12	60	M6	12	60
M8	15	60	M8	16	60
M10	20	60	M10	20	60

Hexalobular socket Cheese Head Screw			Hexalobular raised CSK Head Screw		
ISO 14580 TX			ISO 14584 TX		
Size	Len (Min)	Len (Max)	Size	Len (Min)	Len (Max)
M3	10	30	M3	10	30
M4	10	40	M4	10	50
M5	10	50	M5	10	50
M6	12	60	M6	12	60
M8	15	60	M8	15	60
M10	20	60	M10	20	60

Hexalobular Pan Hd. Tapping Sc. (Cross Recess)			Hexalobular CSK Tapping Sc. (Cross Recess)		
ISO 14585 TX			ISO 14586 TX		
Size	Len (Min)	Len (Max)	Size	Len (Min)	Len (Max)
ST 2.9	9.5	38	ST 2.9	9.5	38
ST 3.5	9.5	38	ST 3.5	9.5	38
ST 4.2	9.5	50	ST 4.2	9.5	50
ST 4.8	9.5	60	ST 4.8	9.5	60
ST 5.5	13	60	ST 5.5	13	60
ST 6.3	13	60	ST 6.3	13	60

DIN934 ISO4032	DIN439 ISO4035	ANSI B 18.2.2		
Hexagon Nuts	Hexagon Thin Nuts	Heavy Hexagon Nuts	Hexagon Nuts	Hexagon Jam Nuts
M5 - M27	M6 - M24	1/4" - 7/8"	1/4" - 1"	1/4" - 1"

DIN557	DIN562	DIN928	DIN929
Square Nuts	Square Thin Nuts	Square Weld Nuts	Hexagon Weld Nuts
M5 - M12	M6 - M8	M6 - M10	M5 - M12

DIN982	DIN985	IFI 100 - 107
Thick Nyloc Nuts	Thin Nyloc Nuts	Thick Nyloc Nuts
M 6 - M 12	M 6 - M 16	1/4" - 3/8"

DIN6923		BS 1083
Hexagon Flange Nuts	Hexagon Flange Nuts with Serration	Hexagon Nuts
M 6 - M 12	M 6 - M 12	1/4" - 1"

	Threaded Rod			
	DIN 975/DIN 976		ANSI B 18.31.3/IFI 136/ ASTM A 193	
	Size	Length	Size	Length
Long Length	M5	0.5mtr - 2mtr	1/4"	0.5mtr - 2mtr
	M6-M36	0.5mtr - 3mtr		3' - 6'
Short Length	M5	30 - 90	5/16" - 1 1/2"	0.5mtr - 3mtr
	M6	30 - 150		3' - 12'
	M8	30 - 160		
	M10	40 - 160		
	M12	40 - 160		
	M14	50 - 160		
	M16	50 - 160		
	M18	60 - 160		
	M20	60 - 160		

Dowel Bars	
Size	Length
M6 - M12	60 - 250

Future development

Bolt Section		
Sr. No.	Standard	Product Description
1.	DIN478	Square Head Bolts with Collar
2.	DIN479	Square Head Bolts with Short Dog Point
3.	DIN561	Hexagon Head Set Screws with Small Hexagon & Full Dog Point
4.	DIN938	Studs (Metal End)
5.	DIN939	Studs (Threaded End)
6.	DIN940	Studs (Metal End)
7.	DIN961	Hexagon Bolts (Fine Threads) M8x1.0 to M52x3.0
8.	DIN7984	Hexagon Socket Thin Head Cap Screw
9.	DIN913	Hexagon Socket Set Screw with Flat Point
10.	ASME B18.2.1	Square Head Bolt
11.	ASME B18.2.1	Hexagon Flange Screws
12.	ASME B18.5	Round Head Bolts

13.	ASME B18.5	Round Head Bolts (CSK Slotted)
14.	IFI-148	Threaded Projection Weld Studs
15.	ASME B18.3	Low Head Socket Cap Screws
16.	ASME B18.3	Hexagon Socket Set Screws with Flat Point

Header Section		
Sr. No.	Standard	Product Description
1.	DIN7995	Cross Recessed Raised CSK Head Wood Screw (M5 & Above)
2.	DIN7996	Cross Recessed Pan Head Wood Screw (M5 & Above)
3.	DIN7997	Cross RecessedCSKHead Wood Screw (M5 & Above)
4.	WS9330	Slotted Mushroom Head Screws
5.	ASME B18.6.2	Slotted Flat CSK Head Cap Screws
6.	ASME B18.6.2	Slotted Round Head Cap Screws
7.	ASME B18.6.2	Slotted Fillister Head Cap Screws

Nut Section		
Sr. No.	Standard	Product Description
1.	ASME B18.2.2	Square Nut
2.	ASME B18.16.4/ IFI-145	Flange Nut
3.	DIN936	Hexagon Thin Nuts
4.	DIN6331	Hexagon Nuts With Collar (Height 1.5d)
5.	ASME B18.6.4	Serrated Hex Flange Lock Nuts

T. Bar		
Sr. No.	Standard	Product Description
1.	DIN976	Threaded Rod (A4-80 Grade) Upto M24

Testing Facilities	Certifications	Certified from (TUV)
Tensile Test	EN-ISO 10204-3.1	ISO 9001-2008
Impact Test	PPAP level 3	CE
Hardness Test	EN-ISO 10204-3.2	ADW2 / PED
IGC Test	-	PED

Following RoHS compliance

Certifications

TÜV NORD

CERTIFICATE

**OF FACTORY PRODUCTION CONTROL
ACCORDING TO DIN EN 15048-1:2007, APPENDIX ZA**

The certification body for construction materials of the TÜV NORD Systems GmbH & Co. KG confirms hereby in accordance with Directive 89/106/EEC of the Council of the European Communities dated 21 December 1988 on the approximation of laws, regulations and administrative provisions of the Member States relating to construction products (Construction Products Directive - CPD), amended by Directive 93/68/EEC of the Council of the European Communities dated 22 July 1993, implemented in Germany by the Construction Products Act (BauPG) dated 28 April 1998, most recently amended by article 5a of the Act dated 8 January 2004, that the by the company

**M/s Viraj Profiles Limited - Fastener Division,
Plot No 110, 111, 114/1 C-D, 116, 119 & 120,
Village: Mahagaon, Tal: Palghar,
Dist: Thane - 401 506, Maharashtra, India**

produced construction product

**Non-Preloaded Structural Bolting Assemblies
according to DIN EN 15048-1:2007 for structural purpose
- detailed record see page 2 of the certificate -**

by the manufacturer has undergone an initial product test and in-plant production test by the manufacturer as well as additional tests of samples taken from the plant according to a set testing plan. The notified body - TÜV NORD Systems GmbH & Co. KG - certification body Construction Products for Metal Structure - has carried out an initial inspection of the plant and as well the in-plant production test and is carrying out ongoing monitoring, assessment and recognition of in-plant production testing.

Certificate-No.: 0045-CPD-1050

This certificate issued under the Construction Products Act applies with the proviso that the standard, with which the harmonised standard is implemented in Germany, has been published in the Federal Gazette and the stipulations in the harmonised technical specification cited and the production conditions in the plant or the in-plant production test are not themselves substantively modified.



Hamburg, 2012-09-14

Remark for Validity:
Valid until 2017-02-28
TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31
D-22525 Hamburg/Germany
Zertifikat CPD-1050, 2012-09-14, CPD, 0045

Revision status:
Rev. 00 / 2012-09-14
Tel. +49-(0) 40-8257-2368
Fax +49-(0) 40-8257-2710
E-mail: freshair@tue-nord.de


Head of the Certification Body
- Construction Products for Metal Structure -
of TÜV NORD Systems GmbH & Co. KG
Benannte Stelle (notified body), Kennnummer 0045

Page 1 of 2

TÜV NORD

CERTIFICATE

**Management system as per
ISO 9001 : 2008**

In accordance with TÜV NORD CERT procedures, it is hereby certified that

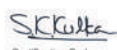
**VIRAJ PROFILES LTD - V,
FASTENER DIVISION
Survey No.110, 111, 114/1 C-D 116, 119, 120,
Village Mahagaon, Tal Palghar,
Dist. Thane - 401 506, Maharashtra,
India**

applies a management system in line with the above standard for the following scope:

Manufacture and Supply of Stainless Steel Fasteners

Certificate Registration No. 44 100 084081
Audit Report No. 2.5-3852/2008

Valid until 24.03.2017
Valid from 25.03.2014
Initial certification 25.03.2008


Certification Body
at TÜV NORD CERT GmbH

Issue 21.02.2014
Place : Mumbai

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular surveillance audits.

TÜV NORD CERT GmbH Langemarkstrasse 20 45141 Essen www.tue-nord-cert.com



TGA-ZM-07-06-00

TÜV NORD

CERTIFICATE

**Quality Assurance System
for Material Manufacturer
acc. to Pressure Equipment Directive 97/23/EC**

Certificate no.: 07-202-1423 WZ-1050/14 Q

**Name and address
of manufacturer:** Viraj Profiles Limited-V (Fastener Division)
Plot No.: 110, 111, 114/1, C-D 116, 119, 120
Village - Mahagaon, Tal: Palghar
Dist. Thane, Pin 401 501, INDIA

This is to certify that the manufacturer has implemented and applies a QA System. This QA System has been subjected to a specific assessment for material acc. to Directive 97/23/EC, annex I, sec. 4.3 with regard to the materials mentioned within the scope of approval.

Approved: QA System acc. to AD2000-Merkblatt W0
and EN 764-5, sec. 4.2
811 107 4785

Audit report no.: 811 107 4785

Scope of approval: Stainless Steel Fasteners

Details of the scope are mentioned in the annex of the certificate AD2000-Merkblatt W0.

Production site: Plot No.: 110, 111, 114/1, C-D 116, 119, 120, Village - Mahagaon, Tal: Palghar, Dist. Thane, Pin 401 501, INDIA

The manufacturer disposes of the essential procedures and equipments as well as the required qualified personnel to ensure quality of manufacturing and testing the materials and products mentioned in the scope of approval.

Essen, 27.02.2014


Certification Body
for Pressure Equipment
of TÜV NORD Systems GmbH & Co. KG


Niekamp
Notified body, registration no. 0045

Remark of validity:
Valid until February 2017
TÜV NORD Systems GmbH & Co. KG
Zertifizierungsstelle für Druckgeräte
Benannte Stelle 0045
Große Bahnstraße 31
D-22525 Hamburg/Germany
www.tue-nord.com

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Fax +49-(0) 201-825-2858
E-mail: dniekamp@tue-nord.de

TÜV NORD

CERTIFICATE

**Certification Body
of TÜV NORD Systems GmbH & Co. KG**

certifies, that the company

**Viraj Profiles Limited-V (Fastener Division)
Plot No.: 110,111,114/1, C-D 116,119,120
Village - Mahagaon, Tal: Palghar
Dist. Thane, Pin 401 501, India**

has been verified and recognized as material manufacturer according to

AD 2000-Merkblatt W0

Certificate-No.: 07-203-1423-WP-1050/14 Q

The scope of approval is available in the annex "scope of approval", file no.: SEK-214/14 (811 130 8609).

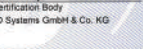
The company fulfils the following essential requirements:
Facilities permitting appropriate manufacturing and inspection corresponding to the present technical standards, quality assurance, which guarantees that manufacturing and inspection of products stated in our scope of approval are carried out in accordance with technical regulations, competent supervising and inspecting personnel.

This certificate is valid until

February 2017

Essen, 27.02.2014


Certification Body
of TÜV NORD Systems GmbH & Co. KG


Niekamp
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of TÜV NORD Systems GmbH & Co. KG

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